

FT Series

Turbine Flowmeters for Gas Applications (Metric)

Description

Flow Technology's FT Series turbine flowmeters utilize a proven flow measurement technology to provide exceptionally reliable digital outputs. Because of their versatility, these flowmeters are the solution for a variety of process and test gas flow sensing applications. FT Series turbine flowmeters, which range in size from 1/2 inch to 4 inches, offer a high turn-down capability, repeatability of $\pm 0.1\%$ of reading, and a linearity of less than 0.1% when mated to linearizing electronics.

The precision, axial-mounted rotor design of the standard turbine flowmeter allows it to operate effectively in flow rates from 2.6 to 42,480 ALPM, with the linearity rated at $\pm 1.0\%$ of full scale over the normal 10:1 turn-down range. All turbine flowmeters can achieve $\pm 0.1\%$ linearity over the full operating range with linearizing electronics. Typical operating pressures for the standard meters are 349 BarG with custom configurations capable of 2,068 BarG.

A choice of construction materials can be specified for the turbine flowmeter's housing, rotor and bearings, with the standard being stainless steel and ball bearings.

Features

- Linearity < 0.10% with linearizing electronics
- High turn-down capability, up to 50:1.
- Excellent repeatability, less than +/- 0.1%.
- Extensive primary standard NIST traceable calibration capability, offering a wide range of flow rates and pressure. Accuracy less than +/-0.30 to +/-0.50%, dependent on calibrator.
- Standard materials of construction are 316 SS housing and 430F SS rotor.
- Robust, compact design capable of compliance to severe shock and vibration requirements.
- Standard pressure capabilities up to 349 BarG.
- Custom designs to meet the specific application are routine, not the exception.



FT Series Meters

Specifications

| | |
|------------------------|--|
| Calibration accuracy | $\pm 0.30\%$ of reading, traceable to NIST |
| Repeatability | $\pm 0.10\%$ of reading |
| Linearity | $\pm 0.10\%$ with linearizing electronics |
| Housing material | 316 stainless steel, standard |
| Rotor material | 430F stainless steel, standard |
| Temperature range | -268 to 149°C |
| Operating pressure | Up to 2,068 BarG, dependent on fitting |
| Ball bearing material | 440C stainless steel |
| Pick-off's | Modulated carrier and magnetic |
| Straight Run | 10D upstream and 5D downstream minimum |
| Recommended filtration | Ball bearings: 10 to 100 microns (less filtration with larger sizes) |

Turbine Flow Meter Model Number Selection and Sizing Guidelines

There are 4 major steps in defining a turbine flow meter; these are:

- Choosing the flow meter size
- Bearing selection
- Pick-off selection
- Calibration requirements

These components are interrelated and should be considered as a system to obtain optimum meter performance. Additional options need to be selected that are related more to personal preference. These are end fitting type, materials of construction, and units of measure.

Step 1: Meter size and flow range selection

Detailed below are the considerations that should be taken into account when sizing a flow meter.

- Due to the laws of physics, for optimum results any flow meter (including turbine flow meters) should be operated as high up in their turndown range as possible.
- Clearly, there is a trade off between your allowable pressure drop and the size of meter that you can install into your process. In other words, at a given flow rate, a smaller meter will operate higher up in its flow rate range, but will generate a higher pressure drop.
- When selecting the size and flow range of the meter the pick-off selection must be considered. RF pick-offs place no drag on the rotor while a magnetic pick-off sensor creates a small amount of drag on the rotor as each blade passes through the magnetic field.
- Ideally, it is beneficial to stay within a 10:1 turndown range. However, the phenomenal repeatability and primary calibration accuracy's enable the Flow Technology turbine to provide outstanding performance over a 50:1 turndown.
- See page 4 for available flow ranges.

Step 2: Pick-off Selection

Reasons to choose a RF pick-off

- Use on FT-24 and smaller meters.
- Use when extended flow range is required.
- Use when real time temperature and pressure correction (UVC calibration) is required.
- Flow meter does not require recalibration when pick-off is changed.
- Must be used in conjunction with an amplifier to produce a square wave frequency output.
- Can not be used above an FT-40 size flow meter.

Reasons to choose a Magnetic pick-off

- Use on FT-32 and larger meters.
- Use when a direct millivolt output is required.
- Flow meter should be recalibrated when pick-off is changed.
- Can be used on smaller flow meters with reduced flow range.

Pick-off Options

- Standard pick-offs have upper operating temperature of 177°C.
- Most electronics are available in hazardous area rated enclosures. If system certification is required, pick-offs are available with various ratings.
- Amplified pick-offs are available that house circuitry in the pick-off body to provide a high level 0 – 5 volt square wave pulse output. DC power is required.
- See page 6 for pick-off selection options.

Pick-off Mounting Configuration

MS connector

- Pick-offs have two or three pin MS connectors.
- Connection to the pick-off is via a mating MS connector with soldered connections and loose wire.
- Typical installation is on test stands or on board applications.
- A junction box or conduit **can not** be attached to this pick-off style.
- This pick-off is used on flow meters that **do not** have 1" MNPT nipples welded to the meter body surrounding the pick-off. Flow meters with threaded end connections typically do not have the 1" nipple.

Flying leads with threaded connection

- Pick-offs have flying leads extending from the potted pick-off body.
- Mechanical connection to the pick-off is via a ½" MNPT thread integral to the top of the pick-off body or the 1" MNPT thread of the flow meter nipple.
- This pick-off style is required when a junction box and rigid or flexible conduit is to be mounted directly to the pick-off body.
- Typical installation is a more industrial environment.
- This threaded body pick-off is used on flow meters that **do not** have 1" MNPT nipples welded to the meter body surrounding the pick-off. A flying lead pick-off with smooth body are used on flow meters that **do** have the 1" MNPT nipple. Flow meters with threaded end connections typically do not have the 1" nipple. Flow meters with flanged end connections typically do have the 1" nipple.

Step 3: Bearing Selection

- Bearings are available in two styles. Standard ball with 440C stainless races, balls, and cage or 440C stainless races, balls, and a phenolic resin cage.
- See page 5 for bearing selection options.

Ball bearings (model # code "A")

- Standard bearing option.
- Materials of construction are 440C SS races, balls and loose crimp stainless cage.
- Bearing has open race and requires clean, dry operating fluid.
- Low frictional drag provides the widest possible flow range.
- Ball bearing set can be replaced in the field.
- 10 to 50 micron filtration required, dependent on meter size.
- Operating temperature range of -268° to 149° C.

Ball bearings (model # code "H")

- Materials of construction are 440C SS race and balls with a phenolic resin cage.
- Bearing has open race and requires clean, dry operating fluids
- The phenolic cage provides a degree of lubricating property to the bearing, increasing durability and life.
- Slightly more bearing drag is created by the phenolic cage vs. the loose crimp cage of the standard ball bearing.
- Ball bearing set can be replaced in the field.
- 10 to 50 micron filtration required, dependent on meter size.
- Operating temperature range of -268° to 149° C.

Step 4: Calibration Selection

- Flow Technology has one of the world's largest liquid and gas primary calibration facilities.
- The ability to accurately calibrate a flow meter with trace ability to international standards is one of the fundamental requirements in any flow metering application.
- Flow Technology offers a range of gas calibration technologies and sizes, including Bell Provers, Piston Provers and flow transfer stands.
- A 10 data point calibration is offered as standard, 20 and 30 point calibrations are offered as options. A higher number of data points will define the calibration curve in more detail. If linearizing electronics will be used a minimum of a 20 point calibration is recommended.
- Pressure and temperature variation, thus density and viscosity changes do shift the flow meter calibration curve.
- Calibration in air at standard conditions is the most economical option, FTI does offer the capability to calibrate the meters in a pressurized environment to simulate actual operating conditions.

Actual vs. Standard units of measure

- Turbine flow meters measure the actual volume of gas passing through the meter at the operating temperature and pressure, They are therefore sized in Actual Liters per Minute (ALPM).
- Standard Liters per Minute (SLPM) is the equivalent volume of gas referenced back to standard temperature and pressure.
- The perfect gas law used to convert between ALPM and SLPM is:

$$ALPM = SLPM(1.01.7 \text{ BarA} / P1)(T1 / 288.15^\circ \text{ K})$$

$$P1 = \text{Operating pressure in BarA}$$

$$T1 = \text{Operating temperature in deg K}$$

Standard air calibration

- The most common and economical calibration is in air at standard conditions. Data can be presented in actual units of measure or converted to standard units using the operating temperature and pressure.

Pressurized gas calibration to simulate a constant operating conditions.

- If the operating temperature and pressure are relatively constant and a higher level of accuracy is required, a single pressurized gas calibration can be performed to simulate the operating gas and conditions.

Application will cover a range of operating temperature and viscosity

- If the gas temperature and pressure is changing by a significant amount and the highest level of accuracy is require, a multiple pressurized gas calibration can be performed.
- A multiple pressure calibration allows the used to perform real time corrections for variations in operating temperature and pressure.
- The SL9200 flow computer offered by FTI can be used to perform these corrections with inputs from temperature and pressure transducers.
- See page 5 for calibration options.



FT Series

FT Meter Sizing and End Fittings

Extended Flow Range

| Series / Order Code | End Fitting Nominal Inches | ID (mm) | 10:1 Standard Range | | Ball Bearing / RF Pickoff | Ball Bearing Mag Pickoff | Max ALPM | K Factor | Maximum Frequency Approx. |
|---------------------|----------------------------|---------|---------------------|----------|---------------------------|--------------------------|----------|----------|---------------------------|
| | | | Min ALPM | Max ALPM | Min ALPM | Min ALPM | | | P/L |
| FT 2-8 | 1/2 | ** 9.4 | 2.83 | 28.3 | 2.55 | N/A | 35.5 | 3284 | 1550 |
| FT 4-8 | 1/2 | ** 7.6 | 7.0 | 70 | 5.7 | N/A | 85 | 1589 | 2000 |
| FT 6-8 | 1/2 | ** 9.4 | 14.0 | 140 | 7.1 | 11.4 | 141.6 | 848 | 2000 |
| FT 8-8 | 1/2 | ** 10 | 21.2 | 212 | 11.5 | 14.2 | 226.5 | 565 | 2000 |
| FT -08 | 1/2 | 11 | 28.3 | 283 | 14.5 | 21.3 | 283 | 424 | 2000 |
| FT-10 | * 3/4 | 13 | 35.4 | 354 | 17 | 28.4 | 424 | 339 | 2000 |
| FT-12 | 3/4 | 14 | 56.6 | 566 | 28.5 | 42.5 | 708 | 212 | 2000 |
| FT-16 | 1 | 22 | 141.6 | 1416 | 42.5 | 71 | 1699 | 85 | 2000 |
| FT-20 | 1 1/4 | 25 | 255 | 2550 | 71 | 142 | 2832 | 46 | 1950 |
| FT-24 | 1 1/2 | 34 | 425 | 4250 | 114 | 170 | 4531 | 21 | 1500 |
| FT-32 | 2 | 44 | 623 | 6230 | 142 | 228 | 7080 | 12 | 1300 |
| FT-40 | 2 1/2 | 56 | 1133 | 11330 | 255 | 284 | 12744 | 6.3 | 1200 |
| FT-48 | 3 | 73 | 1841 | 18410 | N/A | 425 | 21240 | 3 | 812 |
| FT-64 | 4 | 98 | 3540 | 35400 | N/A | 850 | 42480 | 1 | 625 |

* AE fitting= 5/8"
 ** 11 bore when used with "H" bearing code

| Order Code | End Fittings |
|------------|---|
| AE | AN (or MS) external straight threads - 3/8" to 2 1/2 nominal size - 37° flare |
| NE | NPT external threads - 1/2" to 4 nominal size |
| HB | Hose Barb - 13 to 51 mm |
| WF | Wafer type - serrated surface - 13 to 76 mm nominal size |
| C1 | 150# Raised Face Flange |
| C2 | 300# Raised Face Flange |
| C3 | 600# Raised Face Flange |
| C4 | 900# Raised Face Flange |
| C5 | 1500# Raised Face Flange |
| C6 | 2500# Raised Face Flange |
| D1 | DIN Flange PN16 |
| D2 | DIN Flange PN40 |
| D3 | DIN Flange PN100 |
| D4 | DIN Flange PN160 |
| D5 | DIN Flange PN250 |
| D6 | DIN Flange PN400 |

Part Number Structure

| | | | | | | | | | | | | | | | | | |
|------------|---|---|---|--------------|---|-------------|---|---|-----|----------|---------|---------|---|----------------------|---|---|---|
| F | T | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Meter Size | | | | End Fittings | | Calibration | | | Tap | Material | Bearing | Pickoff | | Optional Designators | | | |

Calibration

| Order Code | # Points | Flow Range | Fluid |
|------------|--------------------------|---|------------|
| NA | 10 point | normal 10:1 range | in STD air |
| XA | 10 point | extended range | in STD air |
| TA | 20 point | normal 10:1 range | in STD air |
| YA | 20 point | extended range | in STD air |
| GA | 30 point | extended range | in STD air |
| BA | 10 point, each direction | normal 10:1 range, bi-directional with 1 pick-off | in STD air |

Note: "R" and "E" calibrations require user to specify operating gas as well as operation temperature and pressure.

| Order Code | # Points | Cal Style | Equivalent Re # Calibration |
|------------|-------------------------|-----------------------------|---|
| R1 | 10 points | Pressurized gas calibration | 1 Pressure (specify operating gas, temperature and pressure). |
| R2 | 10 points each pressure | Universal Viscosity Curve | 2 Pressures (specify operating gas and temperature and pressure range). |
| R3 | 10 points each pressure | Universal Viscosity Curve | 3 Pressures (specify operating gas and temperature and pressure range). |
| E1 | 20 points | Pressurized gas calibration | 1 Pressure (specify operating gas, temperature and pressure). |
| E2 | 20 points each pressure | Universal Viscosity Curve | 2 Pressures (specify operating gas and temperature and pressure range). |
| E3 | 20 points each pressure | Universal Viscosity Curve | 3 Pressures (specify operating gas and temperature and pressure range). |

3rd Digit of Calibration

| Code | Description |
|------|---|
| | The third digit of the calibration designator is normally not used and occupied by a dash (-). When required, the following codes are used. |
| U | To signify required units of measure other than GPM or ACFM |
| R | To signify special calibration flow range other than normal 10:1 or extended range |
| B | To signify both changes in units and special flow range. |

Pressure Tap Designator

| Code | Description |
|------|---|
| G | Standard configuration, meter has not pressure tap. |
| P | Optional 1/4" male AN pressure tap welded to meter body 180° out of phase to pick-off sensor. |

Material & Bearing Selection

| Order Code | Housing | Rotor | Bearing Code |
|------------|---------|-------------|-------------------|
| E | 316 SST | 430F SST | A - D - E - G - H |
| G | 316 SST | 316 SST | D - E - G |
| H | 316 SST | 17-4 PH SST | A - D - E - G - H |

Note: Please contact factory for material code "G".

Bearing Selection

| Order Code | Bearing Description |
|------------|--|
| A | Ball Bearings (standard offering) Materials of construction, 440C SS race, balls, and loose crimp cage. |
| H | Ball Bearing (optional upgrade) Materials of construction, 440C SS race and balls with phenolic resin cage. |

Part Number Structure

| | | | | | | | | | | | | | | | | |
|------------|---|---|---|--------------|---|---|-------------|---|-----|----------|---------|---------|---|----------------------|---|---|
| F | T | X | X | X | X | X | X | - | X | X | X | X | X | X | X | X |
| Meter Size | | | | End Fittings | | | Calibration | | Tap | Material | Bearing | Pickoff | | Optional Designators | | |

FT Series

Magnetic and RF Pickoff Selection Selection

| Order Code | RF (Modulated Carrier) |
|------------|---|
| -1 | MS connector |
| -5 | Flying leads/threaded connection |
| -8 | MS connector, 330 µH coil |
| -9 | MS connector, 5/8"-18 thread, 1mH coil |
| -Y | CSA X-Proof |
| -X | I.S. approved, MS connector |
| SS | I.S. approved, flying leads/smooth body |
| XX | I.S. approved, flying leads/threaded body |

| Order Code | Magnetic |
|------------|---|
| -2 | MS connector |
| -3 | Flying leads/threaded connection |
| -Z | CSA X-Proof |
| -U | I.S. approved, MS connector |
| PP | I.S. approved, flying leads/smooth body |
| TT | I.S. approved, flying leads/threaded body |

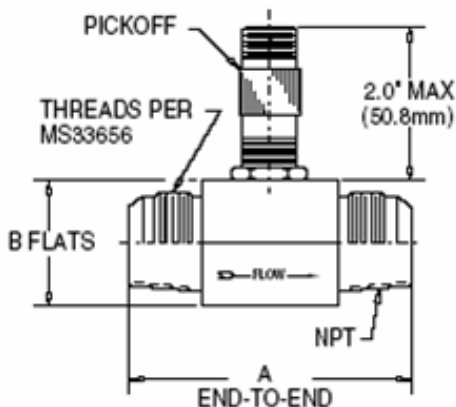
Notes: 1. Maximum temperature rating of pick-offs are 177° C unless otherwise noted.
2. See Amplified Link literature for amplified pick-off codes.

Part Number Structure

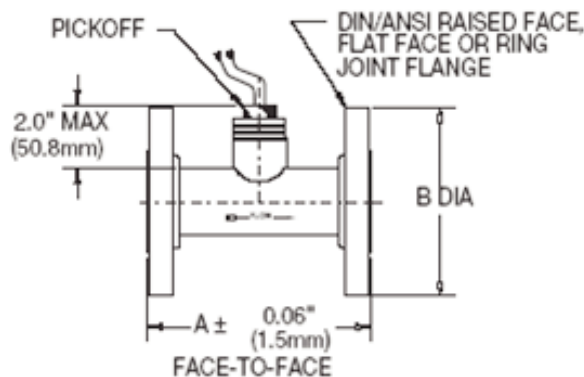
| F | T | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
|------------|---|---|---|--------------|---|-------------|---|-----|----------|---------|---------|---|----------------------|---|---|---|---|
| Meter Size | | | | End Fittings | | Calibration | | Tap | Material | Bearing | Pickoff | | Optional Designators | | | | |

Dimensional Drawings

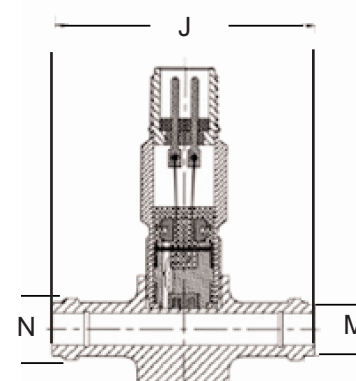
MS / NPT Fitting



Flange Fittings



Hose Barb Fitting



| Series | A | B |
|--------|-----|-----|
| | mm | mm |
| FT4-6 | 62 | 25 |
| FT-8 | 62 | 25 |
| FT-10 | 69 | 35 |
| FT-12 | 83 | 35 |
| FT-16 | 90 | 41 |
| FT-20 | 103 | 48 |
| FT-24 | 117 | 57 |
| FT-32 | 154 | 70 |
| FT-40 | 226 | 89 |
| FT-48 | N/A | N/A |
| FT-64 | N/A | N/A |

| Series | 150# | | 300# | | 600# | | 900# | |
|--------|------|------|------|------|------|------|------|------|
| | A mm | B mm | A mm | B mm | A mm | B mm | A mm | B mm |
| FT_8 | 127 | 89 | 127 | 95 | 127 | 95 | 178 | 121 |
| FT-10 | 140 | 99 | 140 | 118 | 140 | 118 | 140 | 130 |
| FT-12 | 140 | 99 | 140 | 118 | 140 | 118 | 178 | 130 |
| FT-16 | 140 | 108 | 140 | 124 | 140 | 124 | 203 | 149 |
| FT-20 | 152 | 118 | 152 | 133 | 152 | 133 | 203 | 159 |
| FT-24 | 152 | 127 | 152 | 156 | 152 | 156 | 229 | 178 |
| FT-32 | 165 | 152 | 165 | 165 | 165 | 165 | 229 | 216 |
| FT-40 | 178 | 178 | 178 | 191 | 229 | 191 | 229 | 241 |
| FT-48 | 254 | 191 | 254 | 210 | 254 | 210 | 254 | 241 |
| FT-64 | 305 | 229 | 305 | 254 | 305 | 273 | 305 | 292 |

| Series | J | M | N |
|--------|-------|------|------|
| | mm | mm | mm |
| FT4-6 | 62.2 | 12.7 | 14.7 |
| FT-8 | 62.2 | 12.7 | 14.7 |
| FT-10 | 69.1 | 15.5 | 17.8 |
| FT-12 | 82.6 | 19.1 | 21.1 |
| FT-16 | 90.4 | 25.4 | 28.5 |
| FT-20 | 103.1 | 31.8 | 34.8 |
| FT-24 | 116.6 | 38.1 | 41.7 |
| FT-32 | 153.9 | 50.8 | 54.9 |
| FT-40 | 157.2 | 64.0 | 68.0 |
| FT-48 | 244.0 | 76.0 | 81.0 |
| FT-64 | N/A | N/A | N/A |

Note: Contact factory for DIN dimensions



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